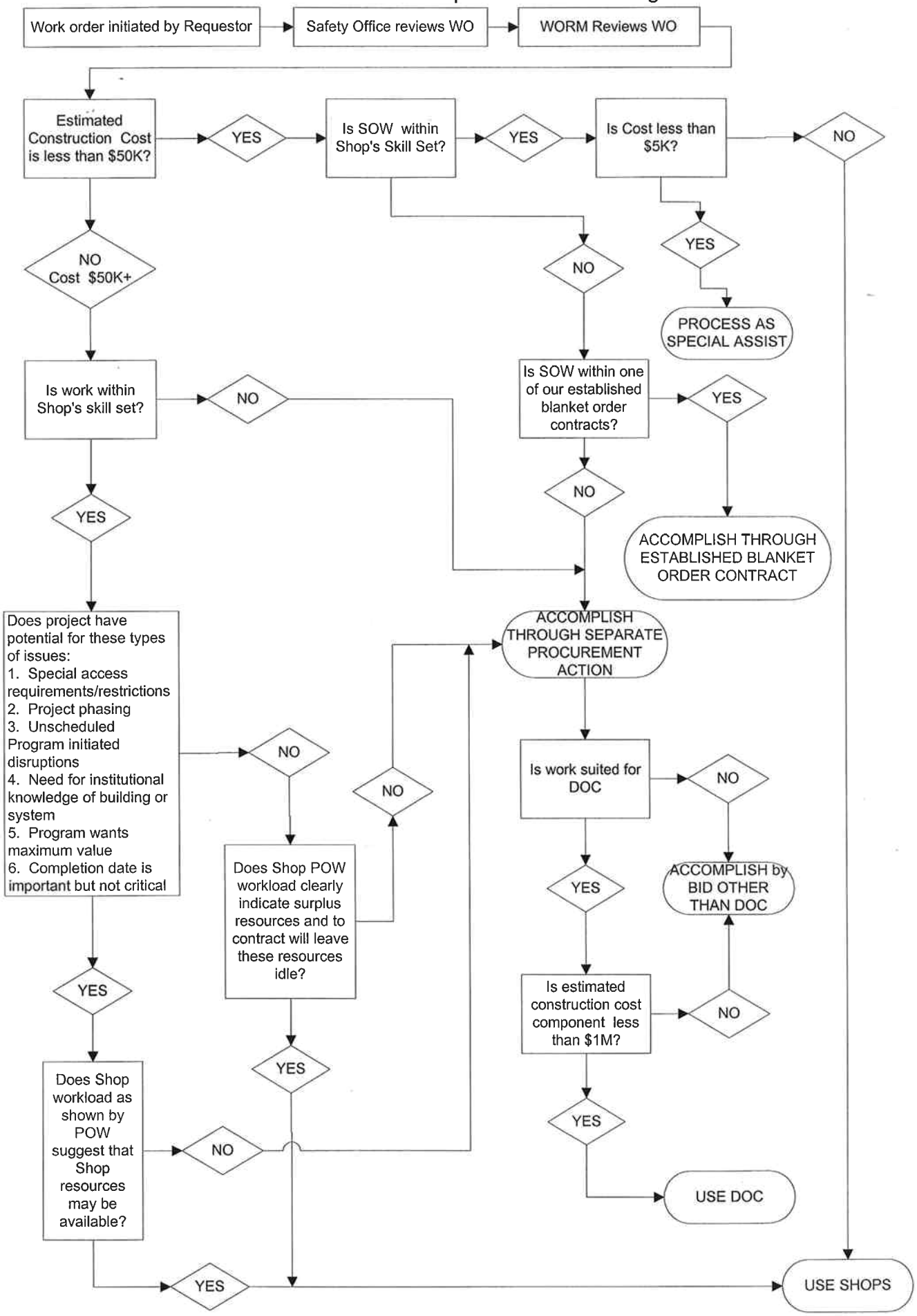FME Decision Process for Shops vs. subcontracting